



DATA SHEET

DRILL SIZE EQUIVALENTS

Size	Decimal	Size	Decimal	Size	Decimal	Size	Decimal	Size	Decimal	Size	Decimal
97	0.0059	59	0.0410	36	0.1065	9	0.1960	7.60mm	0.2992	31/64	0.4844
96	0.0063	1.05mm	0.0413	2.75mm	0.1083	5.0mm	0.1968	N	0.3020	12.50mm	0.4921
95	0.0067	58	0.0420	7/64	0.1094	8	0.1990	7.70mm	0.3031	1/2	0.5000
94	0.0071	57	0.0430	35	0.1100	5.10mm	0.2008	7.75mm	0.3051	13.00mm	0.5118
93	0.0075	1.10mm	0.0433	2.80mm	0.1102	7	0.2010	7.80mm	0.3071	33/64	0.5156
92	0.0079	1.15mm	0.0453	34	0.1110	13/64	0.2031	7.90mm	0.3110	17/32	0.5312
0.20mm	0.0079	56	0.0465	33	0.1130	6	0.2040	5/16	0.3125	13.50mm	0.5315
91	0.0083	3/64	0.0469	2.90mm	0.1142	5.20mm	0.2047	8.0mm	0.3150	35/64	0.5469
90	0.0087	1.20mm	0.0472	32	0.1160	5	0.2055	O	0.3160	14.00mm	0.5512
0.22mm	0.0087	1.25mm	0.0492	3.00mm	0.1181	5.25mm	0.2067	8.10mm	0.3189	9.16	0.5625
89	0.0091	1.30mm	0.0512	31	0.1200	5.30mm	0.2087	8.20mm	0.3228	14.50mm	0.5709
88	0.0095	55	0.0520	3.10mm	0.1220	4	0.2090	P	0.3230	37/64	0.5781
0.25mm	0.0098	1.35mm	0.0531	1/8	0.1250	5.40mm	0.2126	8.25mm	0.3248	15.00mm	0.5906
87	0.0100	54	0.0550	3.20mm	0.1260	3	0.2130	8.30mm	0.3268	19/32	0.5938
86	0.0105	1.40mm	0.0551	3.25mm	0.1280	5.50mm	0.2165	21/64	0.3281	39/64	0.6094
85	0.0110	1.45mm	0.0571	30	0.1285	7/32	0.2188	8.40mm	0.3307	15.50mm	0.6102
0.28mm	0.0110	1.50mm	0.0591	3.30mm	0.1299	5.60mm	0.2205	Q	0.3320	5/8	0.6250
84	0.0115	53	0.0595	3.40mm	0.1339	2	0.2210	8.50mm	0.3346	16.00mm	0.6299
0.30mm	0.0118	1.55mm	0.0610	29	0.1360	5.70mm	0.2244	41/64	0.6409	16.50mm	0.6496
83	0.0120	1/16	0.0625	3.50mm	0.1378	5.75mm	0.2264	8.60mm	0.3386	21/32	0.6562
82	0.0125	1.60mm	0.0630	28	0.1405	1	0.2280	R	0.3390	17.0mm	0.6693
0.32mm	0.0126	52	0.0635	9/64	0.1406	5.80mm	0.2283	8.70mm	0.3425	43/64	0.6719
81	0.0130	1.65mm	0.0650	3.60mm	0.1417	5.90mm	0.2323	11/32	0.3438	11/16	0.6875
80	0.0135	1.70mm	0.0669	27	0.1440	A	0.2340	8.75mm	0.3445	17.50mm	0.6890
0.35mm	0.0138	51	0.0670	3.70mm	0.1457	15/64	0.2344	8.80mm	0.3465	45/64	0.7031
79	0.0145	1.75mm	0.0689	26	0.1470	B	0.2380	S	0.3480	18.00mm	0.7087
1/64	0.0156	50	0.0700	3.75mm	0.1476	6.00mm	0.2362	8.90mm	0.3504	23/32	0.7188
0.40mm	0.0158	1.80mm	0.0709	25	0.1495	C	0.2420	9.00mm	0.3543	18.50	0.7283
78	0.0160	1.85mm	0.0728	3.80mm	0.1496	6.10mm	0.2402	T	0.3580	9.10mm	0.3583
0.45mm	0.0177	49	0.0730	24	0.1520	6.20mm	0.2441	9.10mm	0.3583	23/64	0.3594
77	0.0180	1.90mm	0.0748	3.90mm	0.1535	D	0.2460	9.20mm	0.3622	47/64	0.7344
0.50mm	0.0197	48	0.0760	23	0.1540	6.25mm	0.2461	9.20mm	0.3622	19.00mm	0.7480
76	0.0200	1.95mm	0.0768	5/32	0.1562	6.30mm	0.2480	9.25mm	0.3642	3/4	0.7500
75	0.0210	5/64	0.0781	22	0.1570	E	0.2500	9.30mm	0.3661	49/64	0.7656
0.55mm	0.0217	47	0.0785	4.00	0.1575	1/4	0.2500	U	0.3680	19.50mm	0.7677
74	0.0225	2.00mm	0.0787	21	0.1590	6.40mm	0.2520	9.40mm	0.3701	25/32	0.7812
0.60mm	0.0236	2.05mm	0.0807	20	0.1610	6.50mm	0.2559	9.50mm	0.3740	20.00mm	0.7874
73	0.0240	46	0.0810	4.10mm	0.1614	F	0.2570	9.60mm	0.3780	51/64	0.7969
72	0.0250	45	0.0820	4.20mm	0.1654	6.60mm	0.2598	3/8	0.3750	20.50mm	0.8071
0.65mm	0.0256	2.10mm	0.0827	19	0.1660	G	0.2610	V	0.3770	13/16	0.8125
71	0.0260	2.15mm	0.0846	4.25mm	0.1673	6.70mm	0.2638	9.60mm	0.3780	21.0mm	0.8268
0.70mm	0.0276	44	0.0860	4.30mm	0.1693	17/64	0.2656	9.70mm	0.3819	53/64	0.8281
70	0.0280	2.20mm	0.0866	18	0.1695	6.75mm	0.2657	9.75mm	0.3839	27/32	0.8438
69	0.0292	2.25mm	0.0886	11/64	0.1719	H	0.2660	9.80mm	0.3858	21.50mm	0.8465
0.75mm	0.0295	43	0.0890	17	0.1730	6.80mm	0.2677	W	0.3860	55/64	0.8594
68	0.0310	2.30mm	0.0906	4.40mm	0.1732	6.90mm	0.2717	9.90mm	0.3898	22.00mm	0.8661
1/32	0.0312	2.35mm	0.0925	16	0.1770	I	0.2720	25/64	0.3906	7/8	0.8750
0.80mm	0.0315	42	0.0935	4.50mm	0.1772	7.00mm	0.2756	10.00mm	0.3937	22.50mm	0.8858
67	0.0320	3/32	0.0938	15	0.1800	J	0.2770	X	0.3970	57/64	0.8906
0.85mm	0.0335	2.40mm	0.0945	14	0.1820	7.10mm	0.2795	Y	0.4040	23.00mm	0.9055
65	0.0350	41	0.0960	13	0.1850	K	0.2810	13/32	0.4062	29/32	0.9062
0.90mm	0.0354	2.45mm	0.0965	4.70mm	0.1850	9/32	0.2812	Z	0.4130	59/64	0.9219
64	0.0360	40	0.0980	4.75mm	0.1870	7.20mm	0.2835	10.50mm	0.4134	23.50mm	0.9252
63	0.0370	2.50mm	0.0984	3/16	0.1875	7.25mm	0.2854	27/64	0.4219	15/16	0.9375
0.95mm	0.0374	38	0.1015	4.80mm	0.1890	7.30mm	0.2874	11.00mm	0.4331	24.00mm	0.9449
62	0.0380	37	0.1040	12	0.1890	L	0.2900	7/16	0.4375	61/64	0.9531
61	0.0390	2.60mm	0.1024	11	0.1910	7.40mm	0.2913	11.50mm	0.4528	24.50mm	0.9646
1.00mm	0.0394	2.65mm	0.1043	4.90mm	0.1929	M	0.2950	29/64	0.4531	31/32	0.9688
60	0.0400	2.70mm	0.1063	10	0.1935	7.50mm	0.2953	15/32	0.4688	25.00mm	0.9843
						19/64	0.2969	12.00mm	0.4724	63/64	0.9844
										1.0000	1.0000