



you can . . .



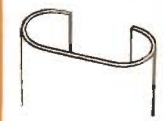
you should . . .



NAIL



SAW



BEND



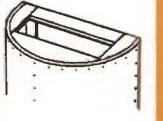
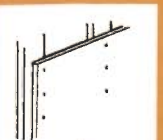
JOIN



GLUE



PAINT



use $\frac{3}{16}$ ", $\frac{1}{4}$ " and $\frac{5}{16}$ " thickness of Presdwood over open framing • apply $\frac{3}{8}$ " thicknesses of Presdwood over solid backing • space framing members 16" o. c. or closer • provide a solid support for all panel edges • always nail perpendicular to the panel surface • nail center of panel first, edges last • use finishing nails for interior use—countersink and putty after prime coat if desired • check application sheet included in bundles for nail spacing recommendations

cut with exposed surface up when using handsaw or table saw • use a crosscut handsaw • use a compass or coping saw for irregular, curved, or inside cuts • use crosscut or combination blade with circular power saws • use a carbide-tipped blade for more extensive cutting

attempt to make simple one direction bends only • provide form around which panel can be bent and fastened • start at one end and permanently fasten panel as it is wrapped around the form • write Masonite Corporation for information on how to make small radius bends and bends that do not require supporting framework

install sufficient framing members so that all panel edges will bear on a continuous support • make certain that framing members are true and in straight alignment • choose a joint treatment that will assure the most pleasing result • fit all panels loosely, leaving slight gap at all joints

for architectural applications over solid backing use a waterproof tileboard adhesive or a waterproof linoleum cement, spread with saw tooth trowel • use suitable woodworking glue for workshop projects • Masonite Brand General Purpose Adhesive will help solve your adhesive problems.

remove any foreign material from surface before finishing • use carbon tetrachloride or naphtha to remove grease—mild soap and water to remove dirt • for interiors use any finish that may be applied to wood • use a quality outside paint for exterior surfaces • apply a sealer before finishing unprimed surfaces with paint or enamel • apply at least one finish coat • sand lightly between coats for an especially smooth finish



you shouldn't . . .

tips on working with Masonite brand Panels



toe nail • use Presdwood as a nailing base • nail into panel edges • nail closer than $\frac{1}{4}$ " to edges (preferably $\frac{3}{8}$ ")

use coarse toothed saw • force saw

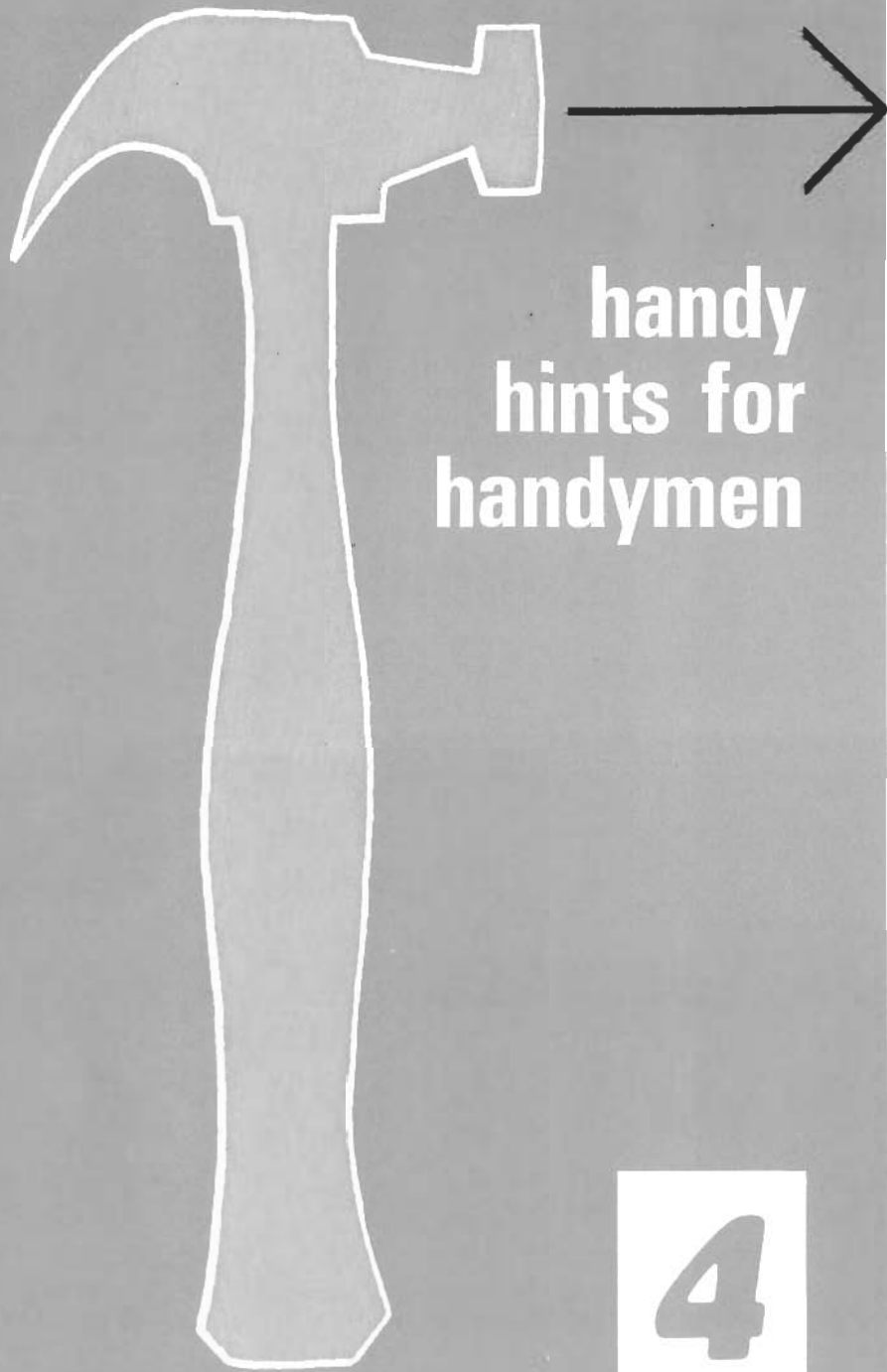
attempt compound bends

force panels into place • butt panels tightly

use acoustical type cement • allow adhesive to get on face of panel

attempt to finish a panel that is wet or dirty • use caustics or strong alkalis to remove dirt

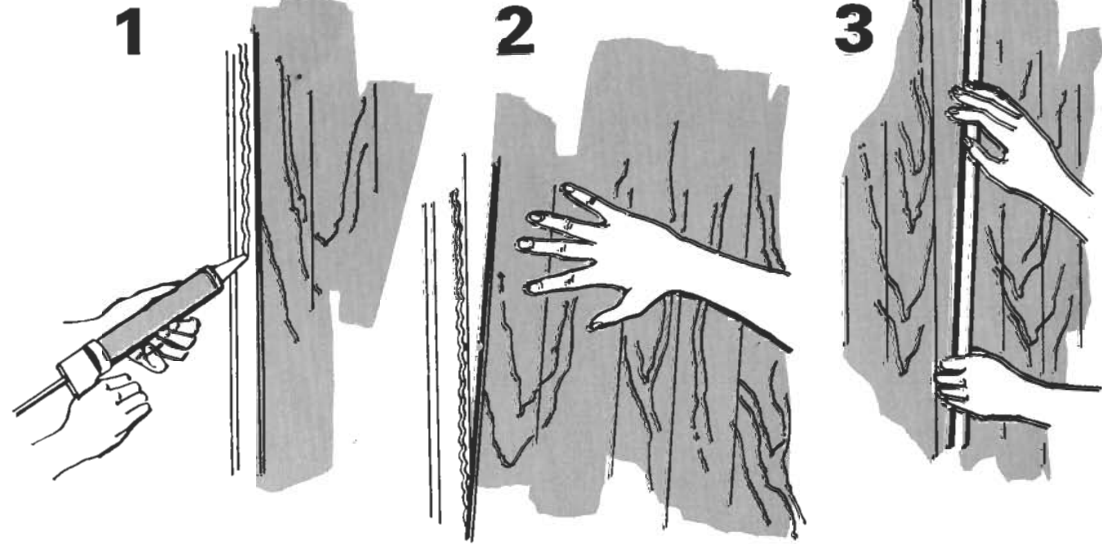
3



handy
hints for
handymen

4

INTERIOR APPLICATIONS / EASY AS 1-2-3

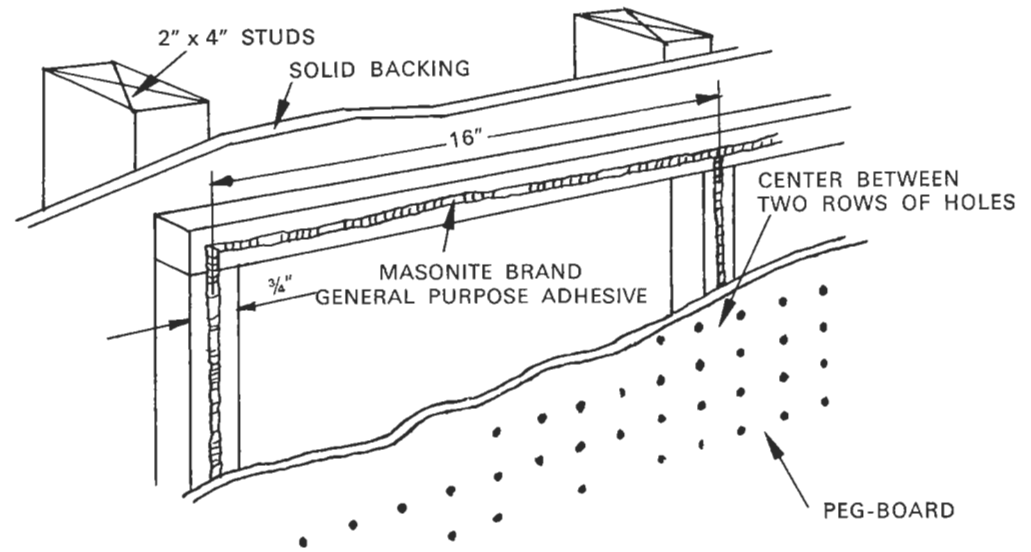


1 APPLY MASONITE BRAND GENERAL PURPOSE ADHESIVE

2 PRESS ROYALCOTE PANELS INTO POSITION

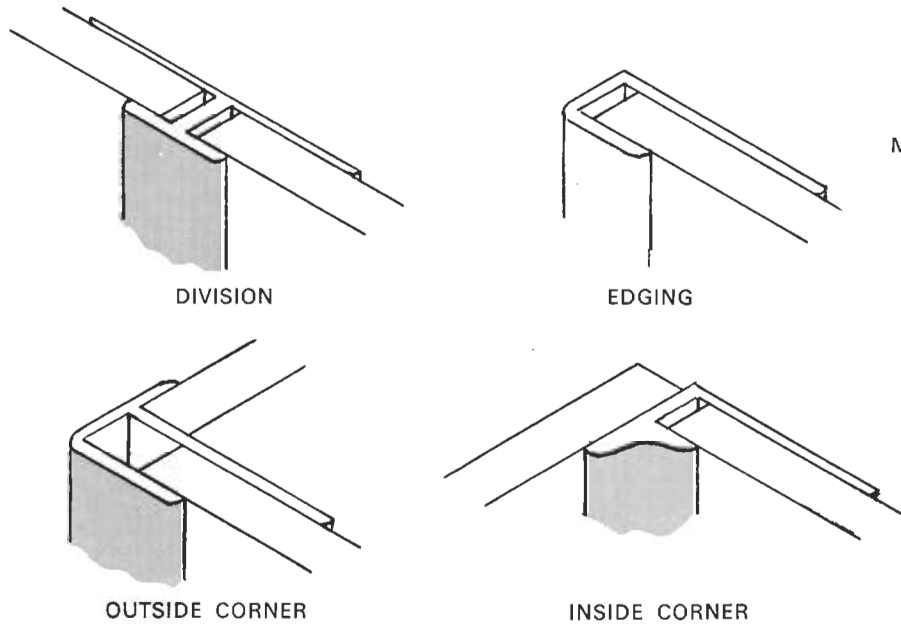
3 APPLY MASONITE BRAND PREFINISHED MOLDINGS

PEG-BOARD

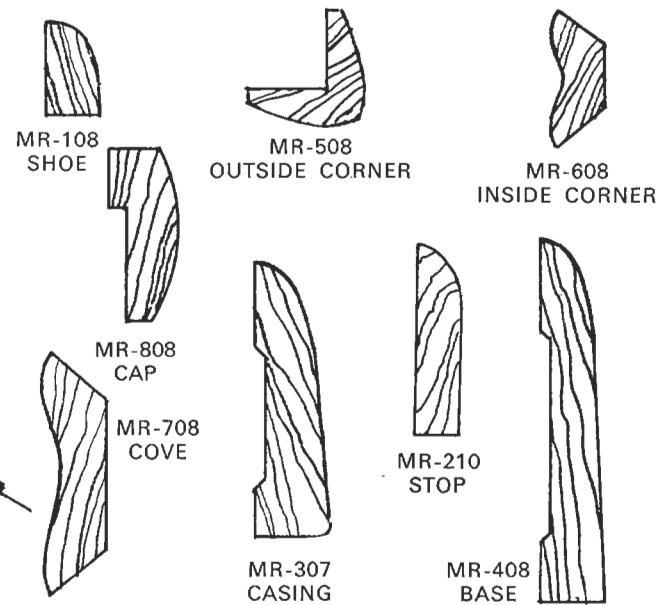


FURRING STRIP APPLICATION

MASONITE BRAND
PREFINISHED METAL MOULDINGS



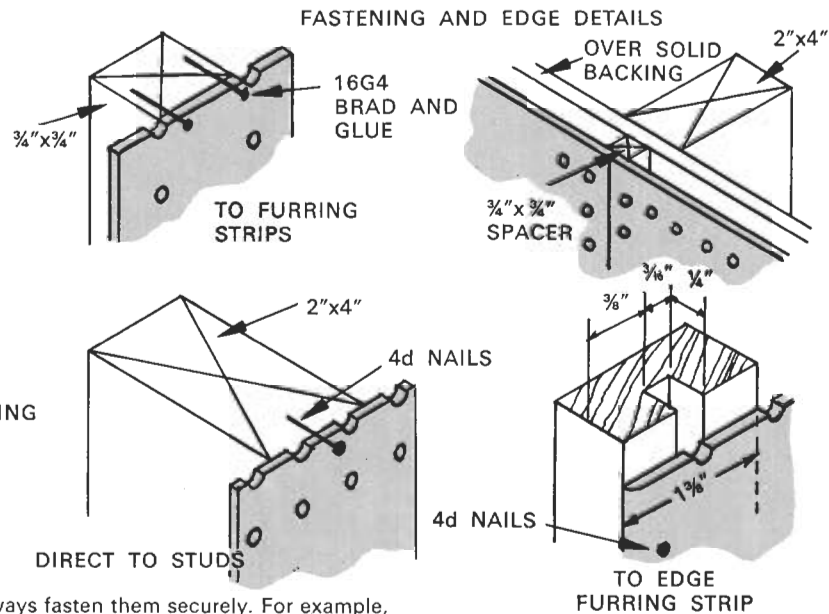
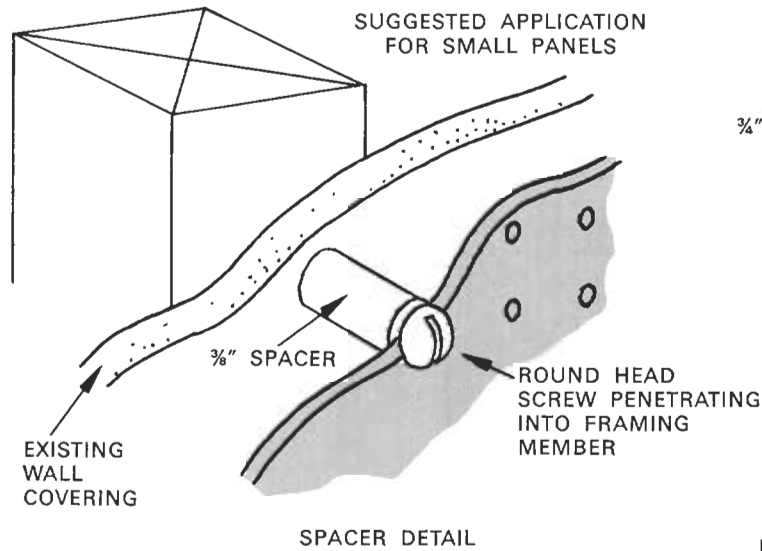
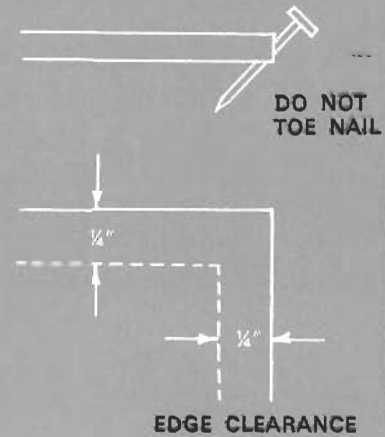
MASONITE BRAND
PREFINISHED WOOD MOULDINGS



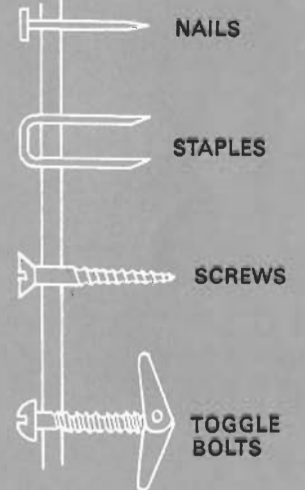
For a panel effect bring edges to moderate contact. Bevel or round edges.

Fasten battens or moldings with glue or finishing nails. Other effects achieved with metal moldings or "hidem welt."

Any type of mechanical fastener shown is suitable for use with Presdwood—but remember, don't toe nail and place nails, etc. any closer than 1/4" to edge of panels (preferably 3/8").



RECOMMENDED MECHANICAL FASTENINGS

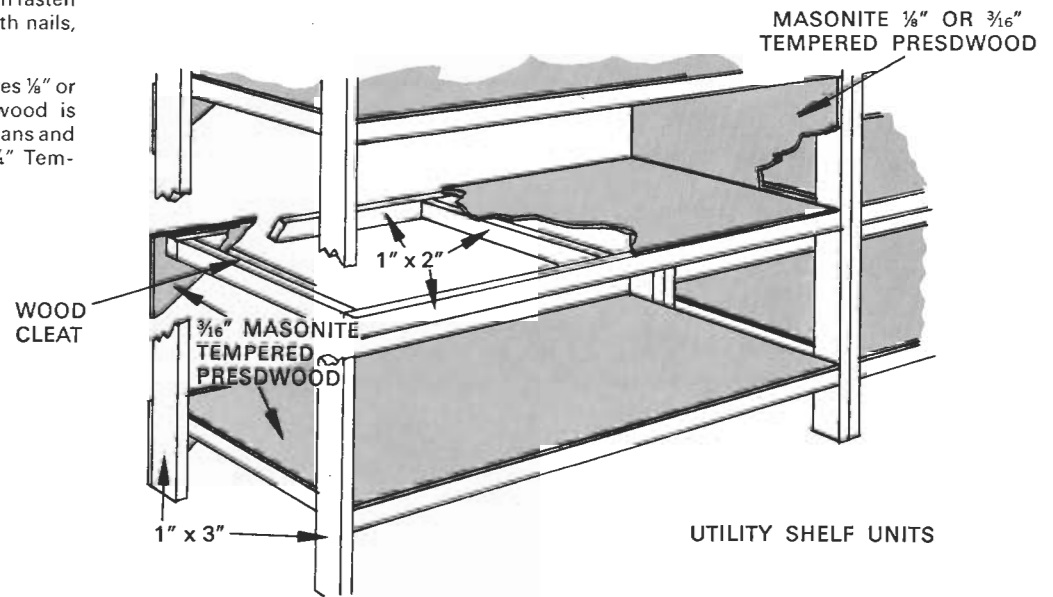


Peg-Board panels may be mounted in a number of ways, as shown. Always fasten them securely. For example, when using furring strips, nail at stud locations with nails penetrating studs approximately one inch. Secure panels to strips with screws, glue or flat head nails. Use finishing nails only with glue. For best results, use roller when painting.

SHELF CONSTRUCTION

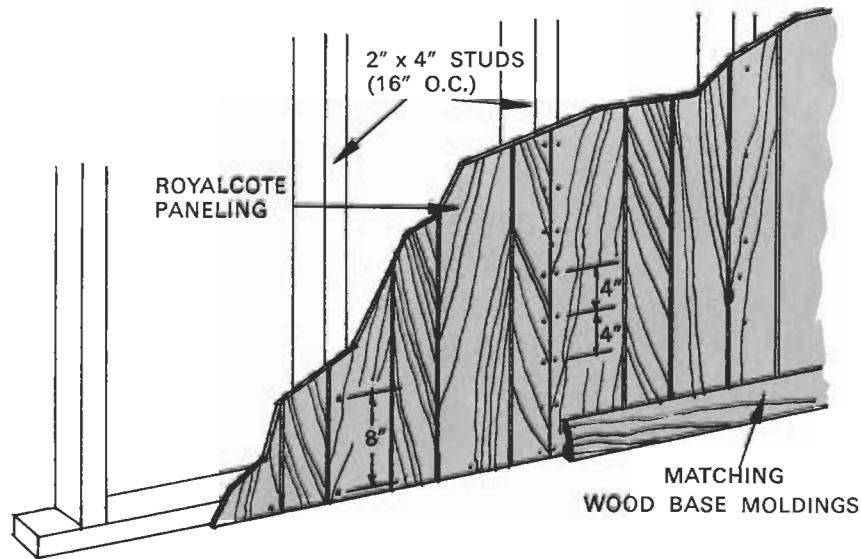
For sturdy construction fasten shelves to framing with nails, screws or glue.

For short span shelves $\frac{1}{8}$ " or $\frac{3}{16}$ " Tempered Presdwood is suitable. For longer spans and heavier objects use $\frac{1}{4}$ " Tempered Presdwood.

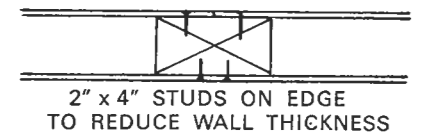


UTILITY SHELF UNITS

INTERIOR PARTITIONS

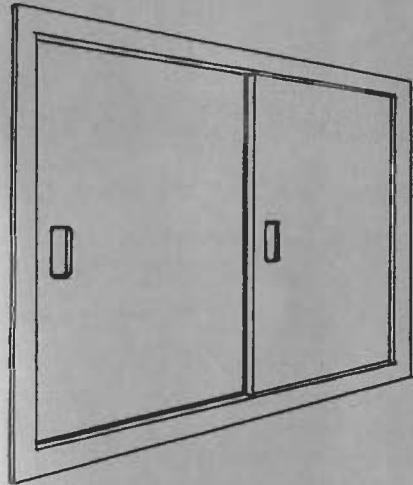


INTERIOR PARTITION DETAILS



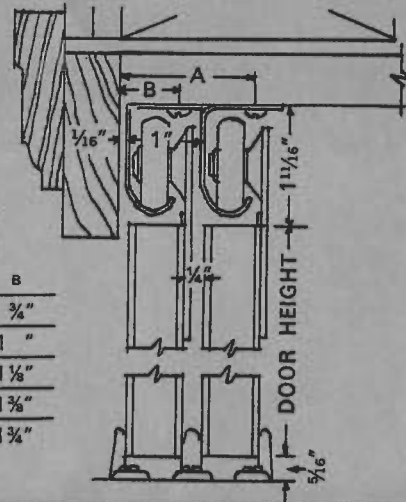
THIN WALL PARTITIONS

SLIDING DOOR CONSTRUCTION



SLIDING DOOR INSTALLATION

DOOR THICKNESS	A	B
3/4"	1 3/4"	3/4"
1"	2 1/4"	1"
1 1/8"	2 1/2"	1 1/8"
1 1/2"	3"	1 1/2"
1 3/4"	3 3/4"	1 3/4"



FLUSH DOOR MADE FROM OLD PANEL DOOR

OLD DOOR WITH ALL PAINT OR VARNISH REMOVED



CASEIN GLUE

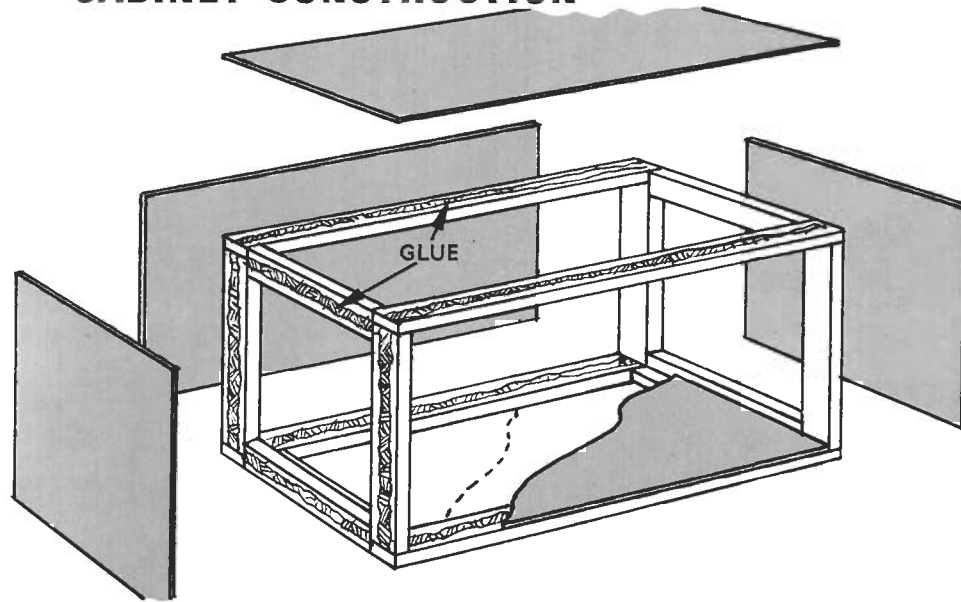
TEMPERED PRESWOOD, DUOLUX OR ROYALCOTE. USE BRADS OR CLAMPS TO HOLD UNTIL GLUE SETS.

All exposed edges of Preswood should be eased with a plane, file or sandpaper.

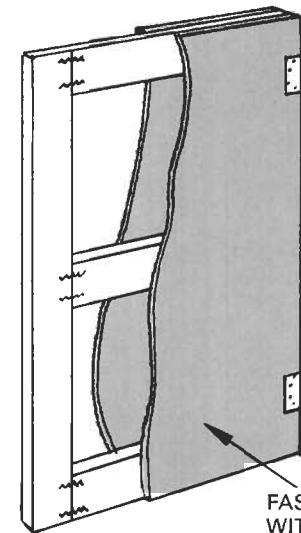
Always use glue for fastening Preswood door faces.

IMPORTANT! Finish both faces of doors in an identical manner to avoid warping.

CABINET CONSTRUCTION

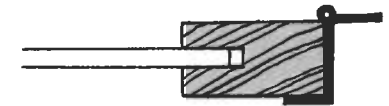


TYPICAL CABINET FRAMING

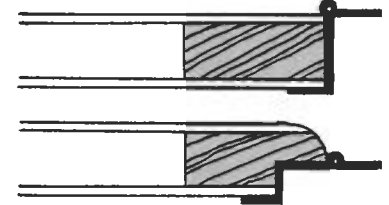


FASTENED WITH GLUE AND BRADS

FLUSH DOOR



PANEL DOOR



PRESWOOD FACES ON HOLLOW CORE



PRESWOOD FACES ON SOLID CORE