



The EFV's main mission is transporting and protecting 17 combat-ready marines. They can enter or leave the armored vehicle by a hatch set in a larger ramp door, as they are doing here, by the larger ramp door, or through the EFV's overhead hatches.

AAV7s through a year's worth of wear every month. And despite efforts to refurbish them, the fleet of 1,057 AAV7s probably won't last much longer than another five to seven years.

Fortunately, there is a replacement in the pipeline, the Expeditionary Fighting Vehicle (EFV), being developed and built under prime contractor **General Dynamics**. It was originally planned to be called the Advanced Amphibious Vehicle and enter service by about 2003. But even though the program was touted as one that would use proven technologies, the task of combining all those technologies and meeting performance and maintenance goals has proven tougher than originally thought. Maintaining funding for the program has also been problematic. Initially, the Defense Dept. wanted 1,025 EFVs at a total cost of \$8.5 billion. But technical hurdles added costs and time, so by 2007, the DoD cut the number of vehicles it would purchase to 573 and estimated the revised program would come in at \$13.2 billion, in effect a 168% increase in the cost of each EFV. What's more, planners now expect the armored-assault craft to enter service about 2015.

But when testing and development is over and EFVs start rolling off the line, the Marines will be equipped with one of the most-effective and powerful military vehicles in the field.

On land and sea

The EFV will be powered by a 2,700-hp, 12-cylinder turbocharged diesel that can burn a variety of fuels. When traveling on land, the water-cooled engine mounted in the

center of the EFV puts out 850 hp (@ 2,600 rpm) which gets sent through a six-speed Allison transmission on its way to a pair (left and right side) of lightweight aluminum tracks. The EFV has a top speed of 45 mph on land. The continuously molded band track developed by **Goodyear** is said to have the strength and traction of the heavier, standard block-type tracks, and delivers better mileage and a more comfortable ride. The vehicle's seven pairs of road wheels mount on an actively damped hydro-pneumatic suspension with built-in ride-height control.

On the water, the transmission sends up to 2,575 hp (@ 3,300 rpm) to a pair of 23-in.-diameter counterrotating water jets, each generating about 11,400 lb of thrust, enough to send the EFV across water at almost 30 knots. The EFV can handle seas with 2-ft waves on open waters, 8 ft of plunging surf when coming ashore, and right itself after rolling 100°. Reserve buoyancy is 30%. (Reserve buoyancy is the volume of the EFV which is watertight and above the waterline. It increases buoyancy if the EFV sinks deeper than normal into the water.)

Steering on water is handled by moving a series of deflectors, a simpler and lightweight solution compared to using vectoring nozzles. The transmission also makes it simple to go from water to cross-country travel by automatically transferring power from the jets to the tracks based on what the transmission senses is needed. For example, when the craft hits a coral mound while traveling across water, most power would be sent to the tracks rather than the jets. Then once the EFV passed the coral, power would return to the jets. The powertrain and driv-

Look at manufacturing in a whole new way.

Rapid Technology has passed the prototyping phase.

Applications:

- Highly-engineered components and assemblies
- Low-volume production parts
- Customized parts
- Functional prototypes
- Large plastic parts



No tooling, No molds, No dies.

AdvaTech operates the world's largest SLS[®] machine capable of making one piece, production-ready thermoplastic parts up to 21-5/8" x 21-5/8" x 28-7/8" manufactured directly from a CAD model.



www.advatechmfg.com
austin@advatechmfg.com
219.297.4531

©2006 Butler Tool and Design, Inc. All Rights Reserved.

SPECIAL SECTION: DEFENSE

DEFENSEDEFENSEDEFENSEDEFENSEDEFENSEDEFENSE

the machine gun inside the hull and another 1,600 rounds stowed elsewhere. There are also 16 grenade launchers on the turret and 16 on the hull.

Inside the EFV

Although the EFV was designed to carry 17 Marines and gear, it can also be used to haul cargo. It can move about 8,150 lb of cargo if there are no passengers. And if it has to, the EFV can tow up to 43,500 lb. Although there were no specific requirements for the EFV to transport mortar crews and gear, General Dynamics has made accommodations to carry the extra weapons and ammo.

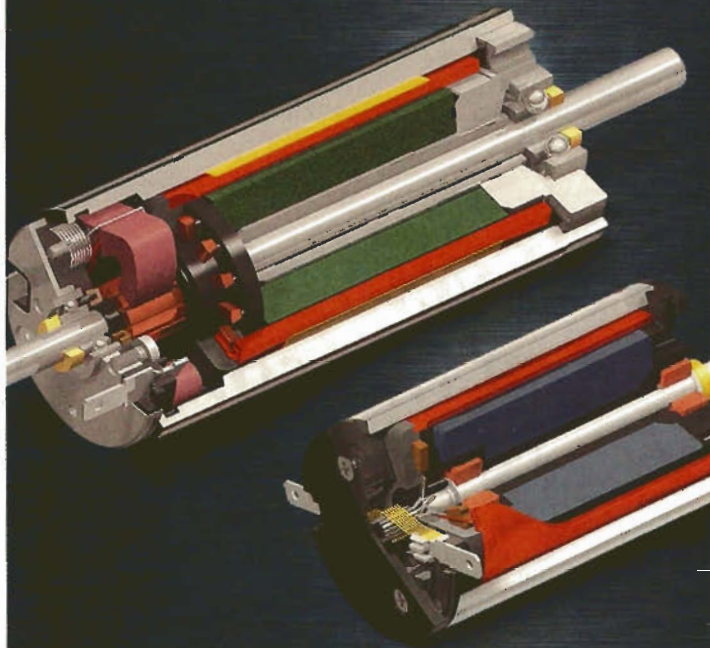
The EFV crew have access to three VHF radios, at least one satellite-based communication system, and a myriad of military nets and data links. To stay current with the situation directly outside, the crew can look outside through one of five periscopes, which give overlapping 360°



Quarters are relatively tight inside the EFV, as can be seen looking at the driver's cockpit. It looks a bit roomier inside the Command version of the EFV which will be equipped with seven battalion or regimental staff stations with access to military communications and data links.

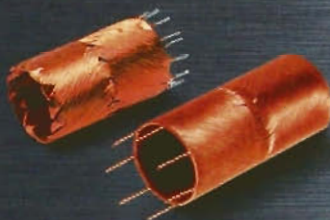
coverage, or a night-vision scope.

Of the 573 EFV scheduled to be built, 50 will be so-called command variants. Each of these will carry a crew of three plus workstations for seven battalion or regimental-level staff. The Command version does not carry the 30-mm cannon. Current military thinking is that an EFV platoon will consist of 13 personnel-carrying versions and one command vehicle. **MD**



maxon DC motor

**Nothing else
comes as close
to 100%.**



When optimal operation is called for, the maxon DC motor provides the answer: a coreless DC motor with an efficiency factor of nearly 100%, Ø6 to 75 mm, up to 250 watts, features such as precious metal brushes for smooth rotary motion and graphite brushes for the most rigorous applications. In addition a modular system that contains gearheads, encoders, brakes and electronics. www.maxonmotorusa.com

maxon
PRECISION MOTORS

Circle 168

maxon motor
driven by precision